

### Fuel Hose Abrasion

Engines listed have the potential for fuel hose abrasion at the #1 cylinder where the fuel hose contacts the access cover (see Figure 1). Hoses exhibiting abrasion require replacement. A modified access cover is available to prevent abrasion (see Figure 2).

#### Affected Models/Specifications:

Model PCH680
PCH680-3001
PCH680-3002
PCH680-3003
PCH680-3004
PCH680-3011

Model PCH740
PCH740-3001
PCH740-3002
PCH740-3003
PCH740-3004
PCH740-3005
PCH740-3006
PCH740-3007
PCH740-3008
PCH740-3012
PCH740-3013
PCH740-3014
PCH740-3015

Model PCV680
PCV680-3003
PCV680-3011
PCV680-3012
PCV680-3013

Model PCV740
PCV740-3003
PCV740-3011
PCV740-3012
PCV740-3013
PCV740-3014
PCV740-3015

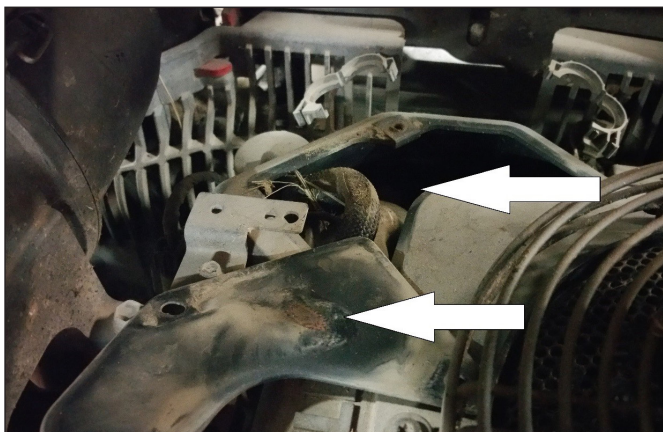


Figure 1.



Figure 2. Access Cover 24 096 168-S.

Routing	Service Manager	Sales Manager	Parts Manager	Chief Mechanic	Mechanic No. 1	Mechanic No. 2	Mechanic No. 3	Mechanic No. 4	Return This To
Initial Here									

## Inspection Procedure

Remove #1 access cover.

- A. If the abrasion sleeve is not worn through and the fuel hose exhibits no wear from contact, simply replace the access cover only. **Order and install access cover 24 096 168-S.**
- B. If the abrasion sleeve is worn through exposing the fuel hose (see Figure 1), the fuel hose assembly AND the access cover both require replacement. **Order and install fuel hose 24 399 31-S and access cover 24 096 168-S.**

The following labor coverage will apply during or beyond the warranty period:

**For repair A:** Job code 9999 and labor amount of 0.5 hour.

**For repair B:** Job codes 4082 (0.7), 4077 (1.5), for a total labor amount of 2.2 hours.

Claims will need to be filed as a Policy Adjustment for units repaired beyond the warranty period.

Use 24 399 31-S as the Defective Part Number.

Include Work Unit number ME6496Z in the appropriate field in the claim.