

XT1 & XT2 ENDURO SERIES

Part Numbers
Affected: 618-06972, 918-06972

Models Affected:
13xxA1xxxx (XT1 & XT2)
 (Models that begin with **13** and have **A1** in the 5th and 6th position).

Serial Number
Range Affected: Model Year 2015 (1I014H3xxxx through 1G315H3xxxx).

Date:

April 12, 2017

Subject:
Tuff Torq K46 Hydrostatic Transmission Axle Seal Oil Leak

NOTE: These materials are prepared for use by trained technicians who are experienced in the service and repair of equipment of the kind described in this publication, and are not intended for use by untrained or inexperienced individuals. Such individuals should seek the assistance of an authorized service technician or dealer.

NOTE: Always wear eye protection while servicing equipment. Wear hearing protection when appropriate. Always work in a well ventilated area and follow all safety precautions when dealing with combustible materials.

NOTE: Left (LH) and Right (RH) sides are determined from the operator's position and facing in the forward direction.

PURPOSE:

 Replacement of Tuff Torq Transmissions that failed under Service Advisory **CC-948**. Follow the Action Required below.

ACTION REQUIRED:

 1. Order from your part source the following transmission: **NOTE: One Transmission Per Order.**

 Qty. (1) **753-08706** 618-06972 Replacement Service Kit. **NOTE: This Replacement Service Kit Is For Warranty Only and Is Not To Be Used For Resale.**

 2. Replace the transmission as described in the **753-08706** Service Kit instructions.

3. Submit a warranty claim (one tractor per claim) for labor, parts and applicable pickup/delivery on retailed tractors.

4. To claim the Tuff Torq Administration Fee (TTAF), add the following under "Miscellaneous Parts". Type in as shown below:

Part No: TTAF Description: Labor Price USD: \$10.00 Qty: 1

NOTE: Be Sure To Include On The Warranty Claim, All Model and Serial Numbers For Both Tractor and Transmission Along With Hours Used.

NOTE: A Warranty Claim Must Be Submitted Within 45 Days From The Date The Order Of The 753-08706 Replacement Service Kit. Failure To Submit A Warranty Claim Will Result In A Non-Reversible Charge To Your Account At The Then Current Regular Price For 753-08706 Replacement Service Kit.

ATTENTION: Warranty coverage according to this Service Advisory is approved under the applicable Cub Cadet Warranty (3 years). As part of a Tuff Torq Field Service Support Initiative, Models Affected within the Serial Number Range Affected are eligible for coverage for up to 5 years or 200 hours.

 Warranty: Normal warranty terms apply. Indicate Service Advisory **CC-949** and **618-06972** as the original failed part on the claim. Repair time allowance up to **1.5 Hrs.**
Mandatory>>>When completing the warranty claim, select the drop down text shown below for the following claim fields:

GROUP CODE: Drive system to wheel or track

FAIL CODE: Leaking

WORK PERFORMED: Hydrostatic drive

SERVICE MANAGER	PARTS MANAGER	SALES MANAGER	SERVICE TECH.	SERVICE TECH.

Circulate and Initial