

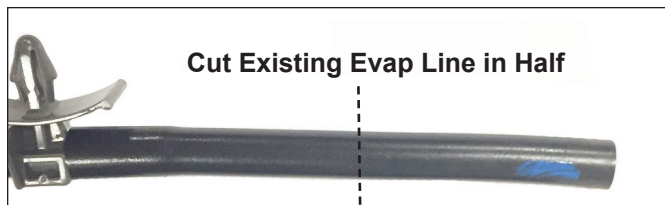
## Engine Stall

The potential exists for these engines to stall for no apparent reason. This issue is limited to KOHLER® 7000 Series engines within the serial number range of **45327xxxx through 4613302464**. Not all engines in this serial range will exhibit the condition.

If a customer experiences a stall condition, check the standard items such as proper fuel level, inspect for fuel cap vent operation, as well as proper fuel flow to the carburetor. If all of these items are found to be correct and the stall condition still occurs, it is recommended to perform the following fix that involves cutting the existing evap line as shown in Figure 1, inserting a new T-Fitting (25 155 56-S) and a new line (25 326 28-S 14" cut to an 8" length) that will connect to fitting on air cleaner base.

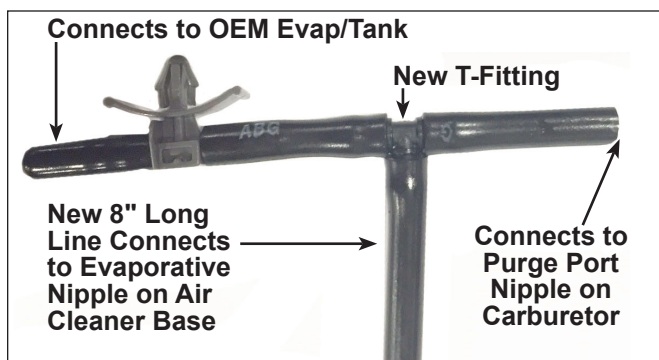
NOTE: Refer to the appropriate service manual disassembly and reassembly procedures as needed.

1. To access the evap line, remove the air cleaner cover, air cleaner element, and air cleaner base.
2. Locate the existing evap line (as shown in Figure 1), remove it from the purge port nipple on the carburetor, and cut it in half.



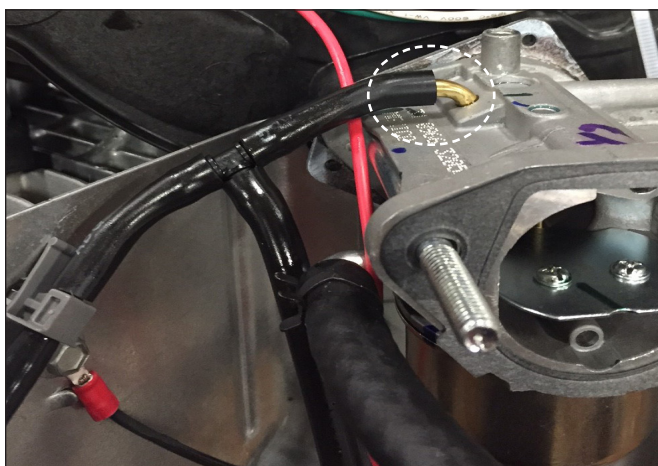
**Figure 1. Cut Existing Evap Line in Half.**

3. Install the new T-Fitting at the location of the cut line. Take the new 25 326 28-S 14" long line and cut it to an 8" length. Install and route the new 8" long line as shown in Figure 2.



**Figure 2. New T-Fitting and New Line Assembly.**

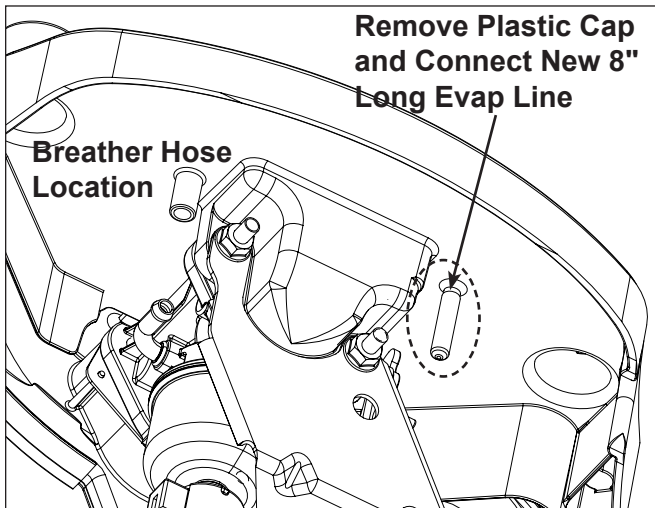
4. New T-Fitting and line assembly is shown installed on the engine in Figure 3.



**Figure 3. New T-Fitting/Line Assembly Installed.**

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5. Route the new 8" long evap line from the T-Fitting to the plugged port on the air cleaner base. Remove and discard the plastic cap at that location. See Figure 4.



**Figure 4. Connect New 8" Long Evap Line to Air Cleaner Base.**

6. Reassemble the engine following service manual reassembly procedures as needed. Run the engine to confirm engine performance.

Normal warranty terms apply. Submit warranty claim using 25 326 71-S as the Defective Part Number and ZZ (Other) as the Failure Code. Labor Time of up to 0.5 hour using Labor Code 9999 for Misc Labor.