

NO.		318
MODEL		
COMMAND TWINS 620-752		
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Rocker Arm Pivot Screw Torque Change

Reports of loose rocker arm pivot screws on Command twin engines has resulted in an increase of the torque spec to 18.6 N·m (165 in. lb.). If you experience a loose pivot screw please retorque the rocker pivot screws on both cylinders to 18.6 N·m (165 in. lb.) following the procedure below.

It is further recommended you perform this retorque procedure for any engine within the Serial Number range of **43193XXXXX-43210XXXXX**, when the valve cover is removed for service or repair.

1. Remove the (8) eight valve cover screws.
2. Remove both valve covers. Ensure the O-rings remain properly in place.
3. Bring the engine to top dead center piston position on cylinder #1 with both valves closed.
4. Ensure the rocker arms and push rods are in position and aligned properly on the valve stems.
5. Using a calibrated inch pound torque wrench, retorque the rocker arm pivot screws to 18.6 N·m (165 in. lb.).
6. Repeat procedure on cylinder #2.
7. Verify the O-rings are properly in place, then reinstall the valve covers.
8. Reinstall the valve cover screws and any previously used clips or brackets.
9. Torque the valve cover screws to 6.2 N·m (55 in. lb.).

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Initial Here									